

Tightening torque in Nm and/or degrees

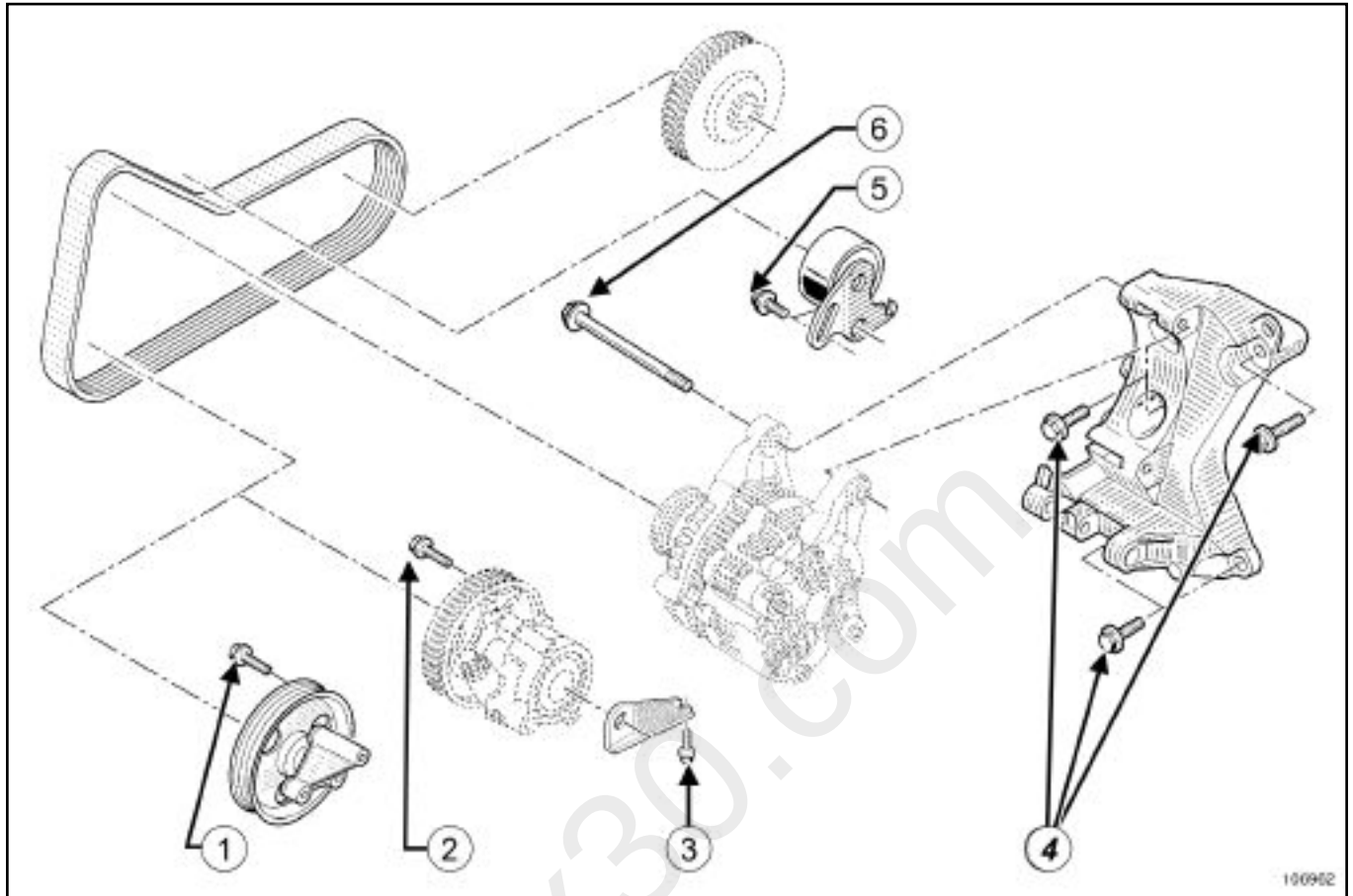
(1)	High pressure guard mounting nut and bolt	10 ± 1
(2)	High pressure pump bolt	21 ± 2.1
(3)	Rail-injector high pressure pipe nuts	See insert
(4)	Injector bracket bolt	30 ± 3
(5)	High pressure rail stud	8 ± 0.8
(6)	High pressure rail nut	28 ± 2.8
(7)	High pressure pump-rail high pressure pipe	See insert
(8)	Lower high pressure guard nut and bolt	21 ± 2.1
(9)	High pressure guard cover bolt	10 ± 1
(10)	High pressure pump sprocket nut	55 ± 5.5
(11)	Rail-injector high pressure pipe nuts	24 ± 2.4
(12)	Injector bracket bolt	28 ± 2.8
(13)	High pressure rail nut	28 ± 2.8
(14)	High pressure pump-rail high pressure pipe	24 ± 2.4
(15)	Lower high pressure guard and hose bracket nuts	21 ± 2.1
(16)	Lower high pressure guard bolts	10 ± 1
(17)	High pressure guard cover bolt	10 ± 1
(18)	High pressure guard bracket bolts	10 ± 1
(19)	High pressure pump bolts	21 ± 2.1

WARNING

Tighten to a torque of $38 \pm 3.8 \text{ Nm}$ the pump-rail and rail-injector high pressure pipes, part numbers:

- 77 01 207 025 ,
- 77 01 207 026 ,
- 77 01 207 027 ,
- 77 01 207 028 .

For high pressure pipes with different part numbers, tighten to a torque of $24 \pm 2.4 \text{ Nm}$.

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AIR CONDITIONING

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(1)	Pulley bolt	21 ± 2.1
(2)	Power-assisted steering pump bolt	21 ± 2.1
(3)	Power-assisted steering pump stay bolt	21 ± 2.1
(4)	Multifunction support bolts	44 ± 4.4
(5)	Tensioning roller bolts	35 ± 3.5
(6)	Alternator bolt	21 ± 2.1